



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	27	812865	GASKET	1	2,5
2	1171	9812A 9	LOWER END CAP ASSEMBLY	1	5
3	26	66301	OIL SEAL	1	5
4	26	41953	OIL SEAL	1	5
5	25	90011	O-RING	1	2,5
6	10	817427 20	SCREW	3	5
7		19077A 2	BRACKET ASSEMBLY	1	5
8	16	816194 1	STUD	2	5
9	12	49221	WASHER	2	50/60
10	12	69056	WASHER	2	50/60
11	11	816872	WING NUT	2	50/60
12	10	821273 35	SCREW	4	5
13		19076A 3	INDUCTION MANIFOLD	1	5
14	22	19725	ELBOW (QTY. OF 2 ON 55)	1	5
15	27	812869	GASKET	1	2,5
16	10	817427 30	SCREW	10	5
17		19075A 2	REED BLOCK ASSEMBLY	1	5
18	27	812868	GASKET	1	2,5
19	34	812880A 1	REED SET (0.008 THICK)	3	5
19	34	812880A 2	REED SET (0.010 THICK)	3	
20	14	42982	TAB WASHER	3	5
21		812879	RETAINER	3	5
22	10	40001 71	SCREW	3	5
23		42881A 1	SHIFT RAIL	1	
24	14	42981	TAB WASHER	2	
25	10	40001134	SCREW	2	
26		98885 1	SLIDE	1	
27	23	48475	NYLINER (DESIGN II)	1	
27	23	42994	BUSHING	1	DESIGN I
28	13	29720	WAVE WASHER	1	DESIGN I
29	12	24664	WASHER	1	DESIGN I
30	11	40063 4	NUT	1	
31	12	35459	WASHER	1	
32	11	40063 4	NUT	1	
.	22	15026	PLUG (FOR USE ON INDUCTION	3	5
.	27	812867A97	ENGINE GASKET SET	1	
.		811208T91	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW
.		821744T92	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW
.		811209T91	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW
.		811209T93	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D182000 & UP) (POWERH